





ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
				15	40-2744	Aluminum Gasket, SVx- Actuator	1
1	23-1122	O-Ring	1	16	40-2746	Handle, SVx-100	1
2	23-1326	O-Ring	1	17	40-2771	Shaft, SVx-150	1
3	23-1417	O-ring	3	18	40-3089	3-Pos Air Actuator Ass'y, SVx-100	1
4	23-1418	Backup Ring	3	19	40-3110	Housing, SVx-150	1
5	23-1419	O-Ring	1	20	50-0093	Nut, Shaft	1
6	40-0092	Ball, Bearing	22	21	50-0101	Bolt	4
7	40-0174	Ball, Bearing	1	22	50-0103	Lock Washer	4
8	40-0226	Thrust Washer	2	23	50-0105	Lock Washer	4
9	40-0239	Wave Spring	3	24	50-0108	Washer, Shaft	1
10	40-0295	Spring	1	25	50-0111	Hex Nut	4
11	40-0535	Rotor, Manipulator - SV-150	1	26	50-0176	Grease Fitting	1
12	40-2203	Seal Ring, SV-150 /5K	3	27	50-0402	Key	1
13	40-2206	Body, SV-150	1	28	50-0446	Grip, Handle	2
14	40-2381	Detent, SVx-100	1	29	50-0474	SHCS	4

# PACSEAL HYDRAULICS INC.

VALVES, ACCUMULATORS, CONTROLS

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TITLE SVx-150 Manipulator  
 Inline Ported 5K  
 3-Pos Air Actuator

SIZE <b>A</b>	DWG. NO. <b>40-3113</b>	REV <b>C</b>
SCALE: 1:4	WEIGHT: 84	SHEET 2 OF 2