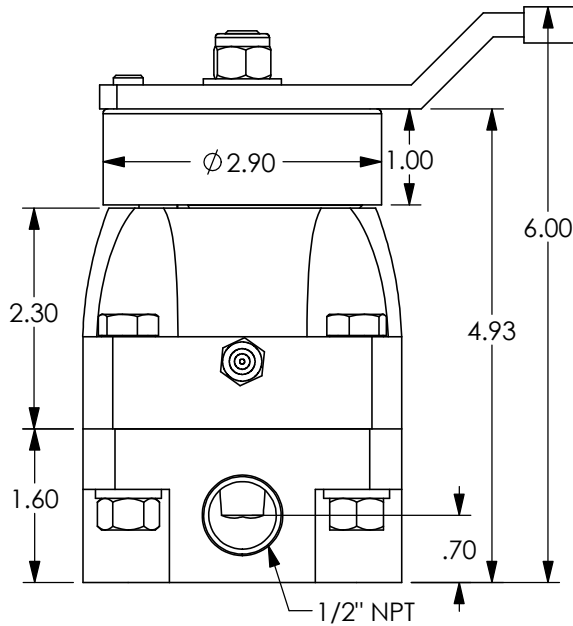
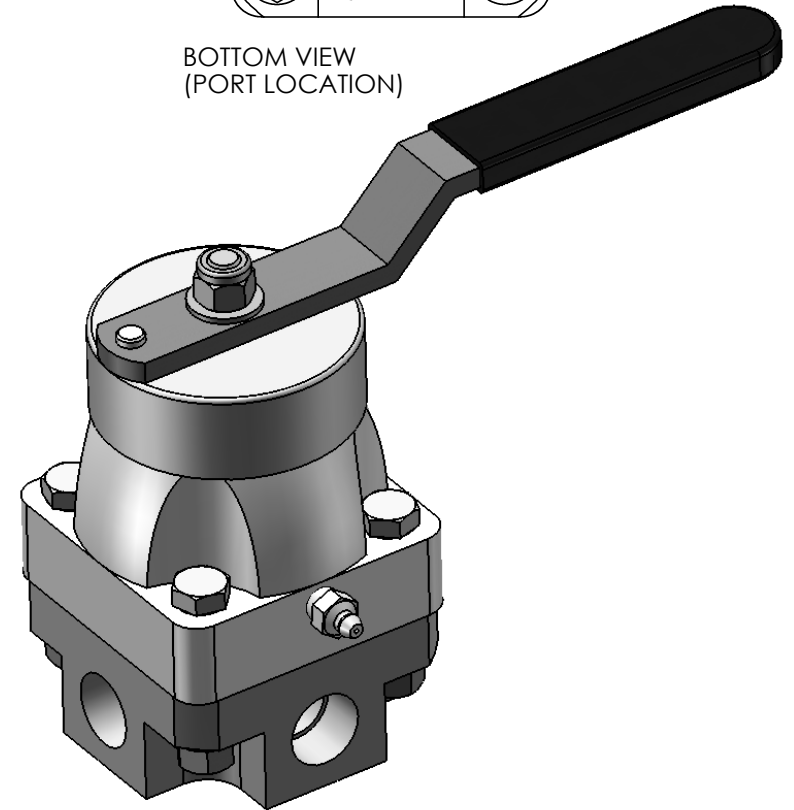


BOTTOM VIEW
(PORT LOCATION)



- MATERIAL:**
- SV BODY: 416 SS
 - HOUSING: CARBON STEEL
 - HANDLE, DETENT & SPACERS: PLATED CARBON STEEL
 - SHAFT: 416 SS
 - SHEARFLO SEALING COMPONENTS: 440c HARDENED
 - O-RINGS: BUNA (NITRILE)
 - BACKUPS: TEFLON

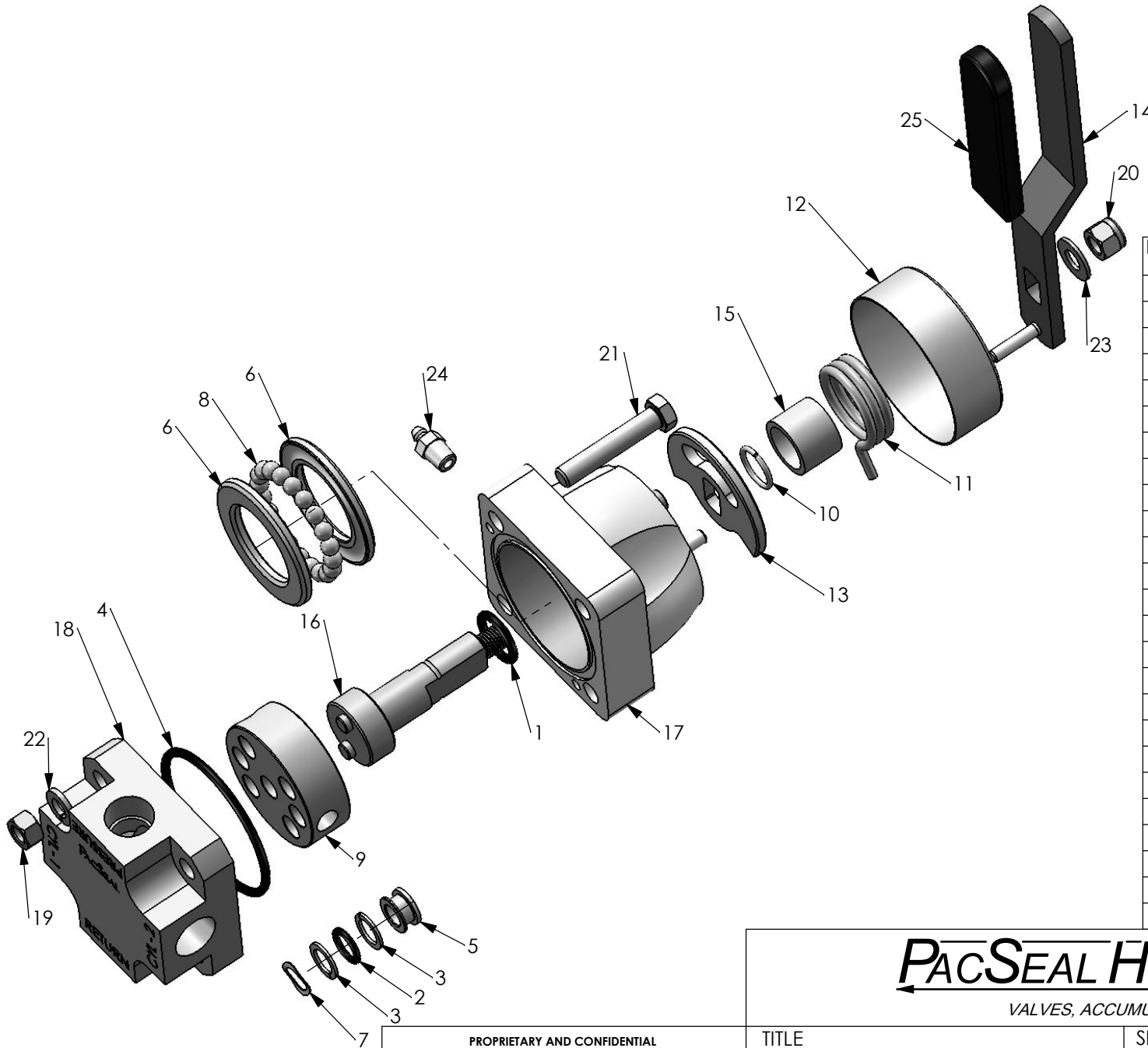
MODEL NO: **SV 50-4N3ISM1SN**
 ROTOR: MANIPULATOR
 ALL PORTS: 1/2" NPT
 WORKING PRESSURE: 3000 PSI
 RETURN PORT: 250 PSI MAX
 Cv: 3.2
 FLOW: 30 GPM
 TEMP RATING: -30° TO 180°F

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PacSeal Hydraulics Inc.

VALVES, ACCUMULATORS, CONTROLS

TITLE	SIZE	DWG. NO.	REV
SV-50 Inline Ported, Spring Center	A	40-1747	2
SCALE: 1:2	WEIGHT: 10	SHEET 1 OF 2	



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	23-1125	O-Ring	1
2	23-1337	O-Ring	1
3	23-1414	Backup Ring	2
4	23-1415	O-Ring	1
5	40-0219	Seal Ring	1
6	40-0227	Thrust Washer	2
7	40-0237	Wave Spring	1
8	40-0259	Ball, Bearing	20
9	40-0265	Rotor, Manipulator	1
10	40-0289	Retaining Ring	1
11	40-0743	Torsion Spring	1
12	40-0747	Spring Guard	1
13	40-0757	Detent Disc	1
14	40-0764	Handle, Spring Centered	1
15	40-0767	Spacer, Handle	1
16	40-0769	Shaft, Spring Centered	1
17	40-1027	SV-50 Housing	1
18	40-1425	Body	1
19	50-0078	Hex Nut	4
20	50-0092	Locknut, Shaft	1
21	50-0098	Bolt	4
22	50-0103	Lock Washer	4
23	50-0107	Washer, Shaft	1
24	50-0176	Grease Fitting	1
25	50-0237	Grip, Handle	1

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TITLE
SV-50 Inline Ported, Spring Center

SIZE A	DWG. NO. 40-1747	REV 2
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SCALE: 2:5	WEIGHT: 10	SHEET 2 OF 2
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