



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	23-1330	O-Ring	1
2	23-1337	O-Ring	1
3	23-1338	O-Ring	3
4	23-1339	Backup Ring	3
5	23-1407	O-Ring	4
6	40-0001	Seal Ring	3
7	40-0003	Thrust Washer	1
8	40-0028	Wave Spring	3
9	40-0048	Ball, Bearing	17
10	40-0259	Ball, Bearing	1
11	40-0263	Rotor, Manipulator	1
12	40-0274	Shaft, SV-25	1
13	40-0279	Handle, SV-25	1
14	40-0290	Retaining Ring	1
15	40-0293	Spacer Ring	1
16	40-0294	SV-25 Ball Retainer	1
17	40-0297	Spring	1
18	40-0641	Body, SV-25 Manifold Ported	1
19	40-0989	Housing, SV-25	1
20	40-1309	Detent Disc, SV-25 2 POS (45°)	1
21	50-0066	SHCS	2
22	50-0091	Locknut, Shaft	1
23	50-0106	Washer, Shaft	1
24	50-0176	Grease Fitting	1
25	50-0238	Grip, Handle	1

PACSEAL HYDRAULICS INC.

VALVES, ACCUMULATORS, CONTROLS

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TITLE SV-25 3-Way 2- Pos Manipulator, Manifold Mount

SIZE A	DWG. NO. 40-2876	REV 1
SCALE: 1:2	WEIGHT: 4.2	SHEET 2 OF 2