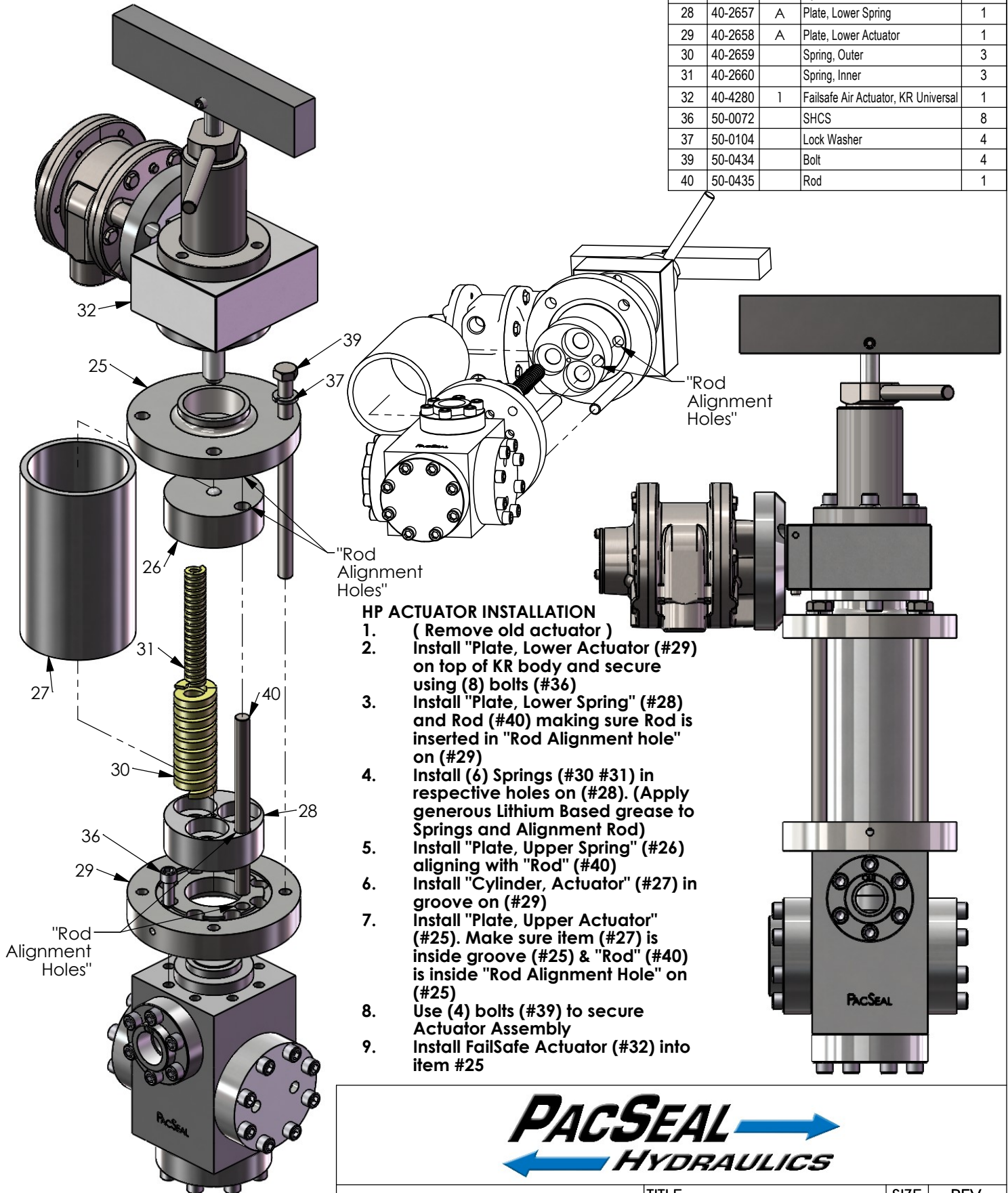


ITEM NO.	PART No	Rev	DESCRIPTION	QTY
25	40-2654	A	Plate, Upper Actuator	1
26	40-2655	A	Plate, Upper Spring	1
27	40-2656	B	Cylinder, Actuator	1
28	40-2657	A	Plate, Lower Spring	1
29	40-2658	A	Plate, Lower Actuator	1
30	40-2659		Spring, Outer	3
31	40-2660		Spring, Inner	3
32	40-4280	1	Failsafe Air Actuator, KR Universal	1
36	50-0072		SHCS	8
37	50-0104		Lock Washer	4
39	50-0434		Bolt	4
40	50-0435		Rod	1



HP ACTUATOR INSTALLATION

1. (Remove old actuator)
2. Install "Plate, Lower Actuator" (#29) on top of KR body and secure using (8) bolts (#36)
3. Install "Plate, Lower Spring" (#28) and Rod (#40) making sure Rod is inserted in "Rod Alignment hole" on (#29)
4. Install (6) Springs (#30 #31) in respective holes on (#28). (Apply generous Lithium Based grease to Springs and Alignment Rod)
5. Install "Plate, Upper Spring" (#26) aligning with "Rod" (#40)
6. Install "Cylinder, Actuator" (#27) in groove on (#29)
7. Install "Plate, Upper Actuator" (#25). Make sure item (#27) is inside groove (#25) & "Rod" (#40) is inside "Rod Alignment Hole" on (#25)
8. Use (4) bolts (#39) to secure Actuator Assembly
9. Install FailSafe Actuator (#32) into item #25

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← **HYDRAULICS**

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TITLE High-Pressure Output
Adj. Head Retrofit/
Installation
Instructions

SIZE **A** REV **1**
SHEET 1 OF 1