



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	23-1330	O-Ring	1
2	23-1353	O-Ring	2
3	23-1354	O-Ring	1
4	23-1368	Backup Ring	4
5	23-1413	Backup Ring	1
6	23-1595	Backup Ring	1
7	23-1641	O-Ring	1
8	40-2436	Bushing, KR-75/140 Int Override	1
9	40-4887	Body, Internal Override	1
10	40-4888	Piston, Override	1
11	50-0409	Retaining Ring	1

-	-	-	TOLERANCES UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES REMOVE BURRS & SHARP EDGES .020" MAX MACH FILLET RADIUS .020" MAX MACH SURF FLAT WITHIN .001 IN. / IN. THREADS: CLASS 2A or 2B DIMENSIONS IN () ARE REFERENCE DIM. DIMENSIONAL TOLERANCES .X ± .020 ANGLUAR ± 5° .XX ± .010 .XXX ± .005 SURFACE FINISH: 125 DO NOT SCALE DRAWING		NAME FS DATE 7/28/24
REV	ECN	DATE	DRAWN CHECKED ENG APPR. <i>JS</i> MFG APPR. <i>JS</i> Q.A. <i>JS</i> COMMENTS:	DATE 7/28/24 7/31/24 7/31/24 7/31/24	PacSeal Hydraulics TITLE: Internal Override, KR-75/140/150/200
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SIZE A	DWG. NO. 40-4886	REV 1
SCALE: 2:3	WEIGHT: 9	SHEET 1 OF 1

40-4886